



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0391.004

DVS ZERT GmbH hereby certifies that the welding company

Stakotra Manufacturing s.r.o.
Vrbovská cesta 2617 / 102
921 01 Piest'any
Slovakia

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-03-31 until 2025-11-21

Düsseldorf, 2023-03-31
Place and date of issue

Lead auditor: Dipl.-Ing. SROM


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 6 - 15 mm D ≥ 57 mm	FW
	1.2	t = 6 - 25 mm D ≥ 57 mm	BW
135	1.2	t = 3 - 16 mm D ≥ 25 mm	BW, T-joint
	1.2	t = 3 - 80 mm D ≥ 5 mm	-
	1.2	t ≥ 5 mm	FW, robot
	1.2	t = 8 - 32 mm	BW, robot
	1.2	t = 40 - 20 mm D ≥ 25 mm	FW, T-joint
	1.3	t = 3 - 32 mm D ≥ 63 mm	BW
	1.3	t = 6 - 32 mm D ≥ 63 mm	FW
	10.1, 2.1	t = 3 - 20 mm	BW
	10.1, 2.1	t = 5 - 20 mm	FW
	3.1	t = 10 - 40 mm	-
8	8	t = 3 - 24 mm	BW
	8	t = 6 - 24 mm	FW
136	1.2	D ≥ 5 mm	FW
	1.2	t = 8 - 120 mm	BW
	8.1/1.2	t = 3 - 20 mm	BW
	8.1/1.2	t = 5 - 20 mm	FW
141/135	1.2	t = 3 - 32 mm	-
	2.2	t = 3 - 20 mm	BW
	2.2	t = 5 - 20 mm	FW
141	1.2	t = 1.5 - 5 mm D ≥ 25 mm	-
	1.2	t = 10 - 40 mm	BW, T-joint
	2.1	t = 3 - 16 mm	BW
	2.1	t = 4 - 16 mm	FW
	3.1	t = 13 - 50 mm	FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Dipl.-Ing. Tomás Seges, Level A (IWT)

born: 1980-06-27

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Dipl.-Ing. Beáta Kysel'ová, IWE
Dipl.-Ing. Michaela Berová, IWE

born: 1993-11-19

born: 1990-12-18

Remarks:

Register no.:

DVSZERT/15085/CL1/391/16/2A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.